

**Indexable insert for turning DCMT 11T304, for medium machining, Grade: HBT130****Order data**

Order number	260507 HBT130
GTIN	4062406257347
Item class	22D

Technical description

Corner radius	0.4 mm
ISO code indexable insert	DCMT 11T304
Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Number of changes/inserts	2
Chip breaker	MM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Cutting speed v_c main application	50 - 200 m/min

Main application	M
Grade	HBT130
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning